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5123052

D5473-045
Job Sheet 184175



Part No: D5473-045

Job Qty: 3 ea

DAS

Part Name: Fuel Gauge Assembly

21

9-09



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/3/18

Job Tracking No:

Due Date: 10/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5473 REV.A IPP REV:A 17.10.24 NEW ISSUE DD VERF.JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		10/31/18	0.00	0.00	Start Up Small Fab		SAD 18-10-20
100	Small Fab	3 pcs		10/31/18	0.00	0.75	Small Fab-2		SAD 18-10-20
110	QC	3 pcs		10/31/18	0.00	0.00	QC5		18-10-31
120	Packaging	3 pcs		10/31/18	0.00	0.00	Packaging3-2	5+24 Y	OCT 31 2018
130	QC21-SA	3 Ea		10/31/18	0.00	0.00	QC21		OCT 31 2018

Part Op 100 - 1- ASSEMBLE AS PER DWG

Descriptions: 110 - 1- LOAD CALIBRATION FILE PER THE INSTRUCTION (SEE NOTE 8) AS PER DWG

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OCT 31 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5473-1	Fuel Gauge	3 Ea (1 ea)	90-Start up Operation	S102 788 X1
MS28042-1A	Clamp - Instrument Mount	3 Ea (1 ea)	90-Start up Operation	2458170 X1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5473-1	3	9	0
	MS28042-1A	3	10	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause				FAULT CATEGORY			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER :			
Misidentified	☐	Past Due	☐				

3Received Command: 3

d350-794-CAL2 sn206818

DAS
9
9-89

Current Settings for INPUT MAPPING MENU

1. Map IN A _____	3915.000000	2. Map OUT A _____	0.000000
3. Map IN B _____	3675.000000	4. Map OUT B _____	4.120000
5. Map IN C _____	3400.000000	6. Map OUT C _____	10.020000
7. Map IN D _____	3165.000000	8. Map OUT D _____	16.030001
9. Map IN E _____	2960.000000	10. Map OUT E _____	22.000000
11. Map IN F _____	2785.000000	12. Map OUT F _____	27.980000
13. Map IN G _____	2620.000000	14. Map OUT G _____	34.020000
15. Map IN H _____	0.000000	16. Map OUT H _____	0.000000
17. Map IN I _____	0.000000	18. Map OUT I _____	0.000000
19. Map IN J _____	0.000000	20. Map OUT J _____	0.000000
21. Map Enabled _____	1	22. Extrapolation _____	1

INPUT MAPPING MENU

To SET a value: Type S followed by the item number and the new value.

Current Input Readings

Bus Voltage: 26.90V
Raw Primary Input: 9368.3926
Displayed Value: 0.00
Needle Degrees: 44.92

Input Map ends at line G

Type M for Menu

Type H for Help

[MAP]>MReceived Command: M

Current Settings for INPUT MAPPING MENU

1. Map IN A _____	3915.000000	2. Map OUT A _____	0.000000
3. Map IN B _____	3675.000000	4. Map OUT B _____	4.120000
5. Map IN C _____	3400.000000	6. Map OUT C _____	10.020000
7. Map IN D _____	3165.000000	8. Map OUT D _____	16.030001
9. Map IN E _____	2960.000000	10. Map OUT E _____	22.000000
11. Map IN F _____	2785.000000	12. Map OUT F _____	27.980000
13. Map IN G _____	2620.000000	14. Map OUT G _____	34.020000
15. Map IN H _____	0.000000	16. Map OUT H _____	0.000000
17. Map IN I _____	0.000000	18. Map OUT I _____	0.000000
19. Map IN J _____	0.000000	20. Map OUT J _____	0.000000
21. Map Enabled _____	1	22. Extrapolation _____	1

INPUT MAPPING MENU

To SET a value: Type S followed by the item number and the new value.

Current Input Readings

Bus Voltage: 26.90V
Raw Primary Input: 9368.3926
Displayed Value: 0.00
Needle Degrees: 44.92

24
8
P3.0

Input Map ends at line G

Type M for Menu

Type H for Help

[MAP]>XXReceived Command: XX

Invalid Command for this menu

[MAP]>XReceived Command: X

Exiting Back to Main Menu

Electronics International, TR-1 2.15

FW Tracking Number 9

Model: TR-1-FL-D1

MAIN MENU

Enter one of the following sub-menu numbers

- 1. INFO - Unit Information Menu (Model, ID, Passwords)
- 2. CAL - Input Calibration Menu (Gain, offset, etc.)
- 3. MAP - Mapping / Linearization of Analog Input Menu
- 4. RCMAP - Ref Chan Map / Linearization of Reference Channel Menu
- 5. SYS - Low Level System Calibration Menu
- 6. IO - Input-Output (RS-232 and Ext I/O) Config Menu
- 7. DIM - Backlight Dimming Calibration Menu
- 8. DIAL - Dial Mapping Menu
- 9. LED - Front LED Warnings Menu
- 10. EXT - External Red-line Warnings Menu
- 11. RESTORE - Configuration Restoration Management
- 12. DATA - Data Retrieval Menu
- 13. TEST - Input - Output Tests
- 14. MFG - For EI Manufacturing use only

VA - View all the current values (the complete listing)

S - Set a new value. Type 'S' followed by the item number and the value

VC - View any unsaved changes

PW ***** - Enter the password in order to change values

X or EXIT - Save changes and exit configuration menu

QUIT - Quit WITHOUT saving any changes

H or M - Show this menu again

? - Show general help information

Password at level 2: (0)

[MAIN]>MReceived Command: M

Electronics International, TR-1 2.15

FW Tracking Number 9

Model: TR-1-FL-D1

MAIN MENU

Enter one of the following sub-menu numbers

- 1. INFO - Unit Information Menu (Model, ID, Passwords)
- 2. CAL - Input Calibration Menu (Gain, offset, etc.)

d350-794-CAL2 sn206818

3. MAP - Mapping / Linearization of Analog Input Menu
4. RCMAP - Ref Chan Map / Linearization of Reference Channel Menu
5. SYS - Low Level System Calibration Menu
6. IO - Input-Output (RS-232 and Ext I/O) Config Menu
7. DIM - Backlight Dimming Calibration Menu
8. DIAL - Dial Mapping Menu
9. LED - Front LED Warnings Menu
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13. TEST - Input - Output Tests
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VA - View all the current values (the complete listing)

S - Set a new value. Type 'S' followed by the item number and the value

VC - View any unsaved changes

PW ***** - Enter the password in order to change values

X or EXIT - Save changes and exit configuration menu

QUIT - Quit WITHOUT saving any changes

H or M - Show this menu again

? - Show general help information

Password at level 2: (0)

[MAIN]>3Received Command: 3

Current Settings for INPUT MAPPING MENU

1. Map IN A _____	3915.000000	2. Map OUT A _____	0.000000
3. Map IN B _____	3675.000000	4. Map OUT B _____	4.120000
5. Map IN C _____	3400.000000	6. Map OUT C _____	10.020000
7. Map IN D _____	3165.000000	8. Map OUT D _____	16.030001
9. Map IN E _____	2960.000000	10. Map OUT E _____	22.000000
11. Map IN F _____	2785.000000	12. Map OUT F _____	27.980000
13. Map IN G _____	2620.000000	14. Map OUT G _____	34.020000
15. Map IN H _____	0.000000	16. Map OUT H _____	0.000000
17. Map IN I _____	0.000000	18. Map OUT I _____	0.000000
19. Map IN J _____	0.000000	20. Map OUT J _____	0.000000
21. Map Enabled _____	1	22. Extrapolation _____	1

INPUT MAPPING MENU

To SET a value: Type S followed by the item number and the new value.

Current Input Readings

Bus Voltage: 26.90V
Raw Primary Input: 9368.3525
Displayed value: 0.00
Needle Degrees: 44.92

Input Map ends at line G

Type M for Menu

Type H for Help

[MAP]>

